

# Excellence in seaming



Cylinder-bed sewing machine for industry and handcraft

## Areas of Application:

- Working on tubular or pre-attached articles
- Standard sewing work on leather wear, bags and leathercraft articles
- Binding of shoes and leather wear with leather-, imitation leather- or textile tape
- Piping work on bags, suitcases and upholstery

#### Features:

- Very good feeding properties due to the unison feed
- Excellent sewing quality with high perforance and sewing reliability
- Precise and consistent stitch setting at large spectrum of materials/fabrics
- Very neat bindings, even inside and outside curves, thanks to the moving binder and tape is held close to the binding edge (subclass -17/01)
- Version 335-**G**: Fewer bobbin changes due to the large hook (40% more bobbin capacity)
- Rugged and durable machine construction Easy to maintain machine concept
- The high top feed lift (7 mm) allows trouble-free sewing of thick materials and an easy sewing over cross seams
- Easy loading and unloading even of bulky material due to a high fabric clearance of 14 mm
- Distance of the front edge of the cylinder arm to the needle: 9 mm Cylinder arm diameter: 51 mm
- Option: Edge guide (no. 09-009 854-86)





### Versions:

Туре	Model	223 222		4					
		-900/52	-911/97**		-2/27	-6/01	-17/01-650/03	-39/21*	-40/64*
335	В				х	Х	X	X*	X*
335	В	•	•	•	х	×	Х	x*	x*

For portfolio work. A smaller version of the kit (part set is smooth). Ruler mounted on the forearm.

For general sewing. Standard form of the kit.

For binding operations, 90 ° tape feeder, attachment on swing-mounted carrier mounted (without binder).

> For binding operations, both edges folded in, 90 ° tape feeder, attachment on swing-away carrier mounted.

Sewing in piping between two material plies, piping guide retractable, attachment fixed. Available as N 2.5 (stitch length max. 2.5 mm) or for max. stitch length of 4.5 mm.

#### Remarks:

- Sub-class has to be ordered separately (Sample and fabric are required) with air filter/regulator for pneumatic devices (-925/03)







## Specifications:

Stitchtype:

301 (lockstitch)

Max. sewing speed:

2800/s.p.m.

Max. stitch length:

6 mm (N)

Model: B

Clearance under the sewing foot:

max. 14 mm

Top feed stroke:

7 mm

Clear work space:

265 mm

Clear work height:

115 mm

Cylinder bed dia:

51 mm

Cylinder bed circumf.:

approx. 165 mm

Needle system:

134-35

Needle thickness:

80-100

Thread type:

synth. 40/3

Balance wheel eff. dia:

80 mm

Working air pressure:

6 bar

Net weight (head):

approx. 32 kg

Net weight (head in carton):

approx. 40 kg

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